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(73)

Proprietor : Black & Decker Inc.  
Drummond Plaza Office Park 1423 Kirkwood Highway  
Newark Delaware 19711 (US)

(72)

Inventor : Pugh, Timothy George  
4315 Edro Avenue  
Baltimore, Maryland 21236 (US)  
Inventor : Shifflett, Omer Lewis, Jr  
1409 Charmuth Road  
Lutherville, Maryland 21093 (US)

(74)

Representative : Blumbach Weser Bergen Kramer  
Zwimer Hoffmann Patentanwälte  
Radeckestrasse 43  
D-8000 München 60 (DE)

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## Description

The present invention relates to a hand-held electric vacuum cleaner comprising separable power and bowl units, said power unit including a housing formed with a handle and enclosing an electric motor and fan, an inlet opening upstream of the fan, and having a switch for operating said motor, said bowl unit including a hollow bowl detachably connected to said power unit, said bowl having an air inlet and an open end adapted to be releasably secured by latch means to said housing, and a filter bag assembly disposed between said air inlet and fan including a supporting frame adapted to fit into said bowl open end, said filter bag assembly including a filter bag mounted on said supporting frame and wholly within said bowl.

Vacuum cleaners include a variety of types ranging from heavy-duty shop-type vacuum cleaners used in basements, work rooms, garages, etc., and canisters and uprights used for medium to heavy-duty cleaning of floors and floor coverings, furniture, and draperies, to the so-called stick-type vacuum cleaners which are used for light-duty dirt pick-up on such as kitchen floors, and some light carpet cleaning.

In addition, even smaller and lighter weight vacuum cleaners, some of which are battery operated, have also entered the market in recent years. These vacuum cleaners are often used in the kitchen, for example for picking up dirt and crumbs on kitchen counters and tables and on kitchen floors, and are also used on stairs, shelves, workshops, or any hard-to-get-at areas.

Many of the smaller units suffer from being clumsy and difficult to handle as a result of poor weight distribution. An even more important problem with these vacuum cleaners is that the dirt collection means is difficult to empty, and often results in spillage when the unit is opened in attempting to empty the dirt. Also, these units are often poorly designed with many separate parts, have inefficient air flow and dirt pick-up characteristics, and have an objectionably small dirt collection capacity which requires frequent emptying.

A hand-held vacuum cleaner of the kind mentioned in the first paragraph, has become known from DE-B-1147360. This hand-held vacuum cleaner has however been indicated as a small vacuum cleaner in the mentioned publication, but is relatively large, as alone the rod, serving as a handle, shows. The latch means is provided on the outside of the housing and on separation of bowl and power unit the filter bag lies, open and badly secured against falling out, at the top opening of the bowl, so that the dirt can immediately fall easily out of the bowl. The known vacuum cleaner is not battery operated.

From US-A-4011624 a battery operated hand-held vacuum cleaner has become known, in which the bowl (canister) in a not more closely specified way, is fastened on a support member

of the motor unit. A clamping or screwtype cap easily leads to spillage of dirt on separation of bowl and motor unit, especially since the filter bag does not remain in the bowl, but falls off the motor unit and therewith also the dirt on it. In front of the inlet opening of the fan of this vacuum cleaner there is visible a converging ring, the air flow is however strongly disturbed by the motor lying in front of the inlet opening and the ring.

Thus, even though a definite need exists for a small hand-held, light-duty vacuum cleaner of this type, the many problems attendant with existing units tends to discourage their use. The object of the invention is to provide a hand-held, electric vacuum cleaner which is constructed for convenient and easy emptying of dirt and avoids spilling, which is lightweight and balanced for easy handling, and which is simple in design and includes a minimum of separate parts.

The present invention overcomes the problems described above and satisfies the object stated before for a small, hand-held vacuum cleaner as claimed in claim 1.

Due to the construction according to the invention, there is created a compact, releasable connection between the power unit and the bowl, which can be established quickly and by a rocking movement between the power unit and the bowl can also be released again. When the bowl is detached from the power unit, the bowl comes into a position due to the construction according to the invention, in which the open end of the bowl is held upward so that the filter bag assembly remains within the bowl and prevents dirt spillage. The filter bag assembly is then easily removed from the bowl and the dirt can then be dumped. The converging passageway in front of the fan concentrates the air flow and creates the spaces on the intermediate part so as to be able to arrange the latch means inside the mounted bowl.

Additional objects and advantages of the invention will be set forth in part in the description which follows, and in part will be obvious from the description. The objects and advantages of the invention may be realized and attained by means of the instrumentalities and combinations particularly pointed out in the appended claims.

The accompanying drawings which are incorporated in and constitute a part of this specification, illustrate one embodiment of the invention and, together with the description, serve to explain the principles of the invention.

Figure 1 is a perspective view of a hand-held, electric vacuum cleaner which embodies and is constructed in accordance with the present invention;

Figure 2 is an enlarged sectional view of the vacuum cleaner shown in Fig. 1 taken along a line extending substantially longitudinally thereof;

Figure 3 is an exploded view of Fig. 2 and showing the parts separated for emptying dirt;

Figure 4 is a sectional view of Fig. 2 taken along line 4-4 thereof;

Figure 5 is a sectional view of Fig. 2 taken along the line 5-5 thereof and with parts broken away for clarity;

Figure 6 is a bottom plan view of a portion of Fig. 2 taken along the line 6-6 thereof;

Figure 7 is a sectional view of Fig. 6 taken along the line 7-7 thereof and showing one position of parts during assembly and disassembly of the units;

Figure 8 is an enlarged sectional view of Fig. 2 taken along the line 8-8 thereof;

Figure 9 is a sectional view of Fig. 3 taken along the line 9-9 thereof;

Figure 10 is a view similar to Fig. 9 and showing the parts prior to assembly;

Figure 11 is a perspective view of a part of Fig. 10; and

Figure 12 is an enlarged sectional view of Fig. 2 taken along the line 12-12 thereof.

Reference will now be made in detail to the present preferred embodiment of the invention, an example of which is illustrated in the accompanying drawings.

The preferred embodiment of a hand-held, electric vacuum cleaner 21 is seen from Fig. 1 to comprise first and second separable units 23, 25 interconnected by a releasable latch means 27. As embodied herein, the first unit 23 is a power unit which includes a clam shell housing 24 formed with a handle 26 and enclosing an electric motor 29 and a fan 31 (see Fig. 2). Battery means including a plurality of rechargeable batteries 33, 35 are positioned within the handle 26 and are electrically connected to the motor 29. A pair of electrical terminals 28 and 30 (Fig. 12) are positioned within the housing 24 and are connected to the batteries 33, 35. The terminals 28 and 30 are accessible from outside the housing 24 through openings 38 and 40 for connection to a plug (not shown) for recharging the batteries 33, 35. Switch means 34 for turning the motor 29 on and off includes a switch 37 within the housing 24 and a slidable switch operator 39 located outside the housing 24 on or adjacent the handle 26.

The fan 31 is of the centrifugal type which includes blades 32, and is fixed to a motor shaft 34. When the motor 29 is energized, the fan 31 rotates and causes air to be drawn axially through an inlet opening 36 and discharges it radially outwardly between blades 32.

An intermediate part 41 is fixed to the housing 24 forwardly of the fan 31 by screws 42 (Fig. 5). The intermediate part 41 includes a passageway 43 which converges toward and is communicated with the inlet opening 36 of fan 31. The housing 24 includes diffuser means formed by equidistant radially spaced louvers 44 which define air discharge openings 45 adjacent the outer periphery of the fan 31 (see Fig. 8). Thus, when the motor 29 is turned on, the rotating fan 31 causes air to be drawn through the passageway 43 into the fan inlet opening 36.

The air then moves outwardly between the fan blades 32 and is discharged through openings 45.

In accordance with the invention, the second unit 25 of the vacuum cleaner 21 is detachably connected to first or power unit 23. As embodied herein, the second unit 25 is a bowl unit and includes a bowl 47 constructed as a hollow, one-piece, molded member having an open end connected to the first or power unit 23. The bowl 47 is constructed of a suitable tough, impact resistant material such as polypropylene.

In accordance with the invention, and as described above, the power unit 23 and bowl unit 25 are connected by a releasable latch means 27. As embodied herein, the latch means includes one or more openings 49 formed in the bottom of bowl 47 to receive corresponding projections 53 formed on the bottom of intermediate part 41 (see Fig. 6). The releasable latch means 27 also includes a flexible latch member 57 (Fig. 11) carried by the intermediate part 41 and engageable in an opening 63 in bowl 47. The member 57 is formed with a pair of arms 56, 58 connected by a flexible web 59 so that arms 56, 58 can move toward and away from one another. Arm 58 is bifurcated and is fixed to the intermediate part 41 by snapping into place in an opening 60 (see Figs. 9 and 10). Arm 56 includes a button 61 shaped with a camming surface 62 and a locking shoulder 64. Latch member 57 can be constructed of, for example, acetal.

To assemble the power and bowl units 23, 25, they are positioned as shown in Fig. 7 with the bowl 47 and intermediate part 41 tilted slightly and the intermediate part 41 extending partly into the bowl 47 with projections 53 aligned with openings 49. The projections 53 are then inserted in openings 49 and the units 23, 25 are rocked in the direction of the arrow toward the aligned and assembled position shown in Fig. 2. During this movement the camming surface 62 on latch-button 61 engages the edge of bowl 47. The flexible web 59 allows the arm 56 of latch member 57 to move toward arm 58 until finally, the locking shoulder 64 snaps into position in the opening 63 in bowl 47.

Conversely, when the power and bowl units 23, 25 are to be separated, such as when the dirt is to be emptied from the bowl 47, as will be described, the latch button 61 is depressed far enough to release the shoulder 64 from bowl opening 63. The units 23, 25 are then tilted toward the position shown in Fig. 7 (opposite the direction illustrated by the arrow) and are separated. Full separation of units 23, 25 is illustrated in Fig. 3.

As embodied herein, the bowl 47 is a one-piece member which can be molded of a tough, impact resistant material such as polypropylene. A nozzle 65 extends inwardly from an air inlet opening 67. The nozzle 65 is formed by a continuous skirt 68 which is molded integrally with the bowl 47 and is wholly within and spaced from the bowl itself except where it is joined to the bowl 47 adjacent the opening 67. The nozzle 65 is straight and substantially aligned with passage 43, and

has a generally constant cross sectional area throughout its length for maximum air flow and efficiency in picking up dirt.

By molding the nozzle 65 as one piece with the bowl 47, the need for an extra part, i.e. a separate nozzle, is eliminated. Further, by constructing the nozzle skirt 68 wholly internally of the bowl 47 and spaced therefrom except where joined adjacent the opening 67, the size and shape of the nozzle has no effect on the external contour of the bowl 47. This allows for maximum design latitude in the bowl 47 and results in the aesthetically pleasing appearance shown in Fig. 1.

A resilient flapper 71 is securely fastened in place over the internal end of the nozzle skirt 68. The flapper 71 is normally positioned as shown in full lines in Fig. 2 so that it closes the nozzle 65 and inlet opening 67. However, when the motor 29 is turned on, air drawn by the fan 31 through the passageway 43 exerts suction on the flapper 71 and causes it to lift away from the nozzle 65 as shown by dot-dash lines in Fig. 2. This causes air flow through nozzle 65 and dirt to be drawn through inlet opening 67. When the motor 29 is again turned off, the flapper 71 returns to the full line closed position and dirt trapped within the bowl 47 cannot escape through the inlet opening 67.

In accordance with the invention, the bowl unit 25 includes a filter bag assembly 73 positioned wholly within the bowl 47 and which is removable therefrom only after separation of the bowl 47 from the power unit 23. As embodied herein, the filter bag assembly 73 includes a ring 75 and an integral framework formed by a plurality of ribs 79. An air permeable filter bag 77 is fitted over ribs 79 and is fixed to ring 75. The framework ribs 79 hold the bag 77 extended as shown in Fig. 2 and insure that a maximum area of the filter bag 77 is exposed to air flow through the vacuum cleaner.

The ring 75 can be formed of a suitable plastics material, such as polyethylene, polypropylene, or PVC. The bag 77 can be formed of a porous non-woven polyester material having pores which are sufficiently small to resist passage of dirt. The bag 77 and ring 75 are preferably permanently attached such as, for example, by stitching, hot welding, or by using a suitable adhesive material.

In accordance with the invention, means is provided to limit inward movement of the filter bag assembly relative to the bowl 47. As here embodied, the outer periphery of the ring 75 is shaped generally complementary to the internal surface of the bowl 47. Desirably, the upper surface of the bowl 47 and ring 75 are tapered so that when the filter bag assembly 73 is inserted into the bowl 47, the ring 75 wedges into engagement with the wall of the bowl 47. In addition, the ring 75 has a feathered edge 82 which can cold flow into sealing engagement with the bowl 47. When so positioned, the filter bag assembly 73 and bowl 47 define a dirt-collecting chamber 80. If desired, the bowl 47 can be formed with ribs 81, which define shoulders 83 to prevent the ring 75 from moving too far into the bowl 47. Desirably,

the ring 75 wedges into engagement with the bowl 47 before engaging the shoulders 83. This insures that the ring 75 sealingly engages the bowl 47 and prevents dirt from passing the ring.

In accordance with the invention, the bowl 47 and filter ring assembly 73 are constructed so that the assembly 73 remains within the bowl 47 when the units 23, 25 are detached and separated. As here embodied the wedging engagement between ring 75 and bowl 47 prevents the assembly 73 from inadvertently falling out of bowl 47 or from backing out when the power unit is separated from bowl unit 23. Furthermore, when the power unit 23 and bowl unit 25 are assembled together, as shown in Fig. 2, the intermediate part 41 engages the ring 75 and presses it into snug wedging engagement with the bowl 47. As shown, the intermediate part has a radial shoulder 85 which engages a radial shoulder 87 on the ring 75. However, after the power unit 23 is separated from the bowl unit 25, the filter bag assembly 73 can be manually withdrawn from the bowl 47 simply by reaching into the bowl and grasping the ring 75. Since the grasped portion of the ring 75 is downstream of the dirt within bowl 47, the user's hands are not dirtied in this action.

After removal of the dust bag assembly 73 from the bowl 47, the dirt is emptied simply by turning the bowl 47 upside down. Thereafter, the dust bag assembly 73 can be shaken or washed, and reinserted in the bowl 47. The power unit 23 and bowl unit 25 are then reassembled as described and the vacuum cleaner is again ready for use. By providing that the filter bag assembly 73 remains in position in the bowl 47 when the power and bowl units 23, 25 are detached and separated, all of the dirt remains securely trapped in the dirt collecting chamber 80 in bowl 47 and cannot spill out until the filter bag assembly 73 is thereafter removed.

#### Claims

1. A hand-held electric vacuum cleaner comprising separable power (23) and bowl units (25), said power unit including a housing (24) formed with a handle (26) and enclosing an electric motor (29) and fan (31), an inlet opening (36) upstream of the fan, and having a switch (37) for operating said motor (29), said bowl unit including a hollow bowl (47) detachably connected to said power unit, said bowl having an air inlet (67) and an open end adapted to be releasably secured by latch means (27) to said housing, and a filter bag assembly (73) disposed between said air inlet and fan including a supporting frame (75) adapted to fit into said bowl open end, said filter bag assembly (73) including a filter bag (77) mounted on said supporting frame (75) and wholly within said bowl, characterized by an intermediate part (41) fixed to the power unit (23) and extending forwardly of said fan (31) into said bowl (47), said intermediate part (41) defining a passageway (43) communicating with and converging toward said

inlet opening (36), and said intermediate part (41) having an external surface spaced outwardly from said passageway; said latch means (27) comprising a flexible member (57) having a portion (58) accommodated in said intermediate part (41) in a space between said passageway (43) and said external surface and a latch button (61) extending outwardly through said external surface to engage in a first opening (63) in said bowl (47), and the intermediate part (41) further including projections (53) for engaging further openings (49) in said bowl (47) to serve as a hinge for rocking the bowl (47) relative to the intermediate part (41) for engaging the flexible member (57) in said first opening (63).

2. Vacuum cleaner as claimed in claim 1, characterized by said supporting frame (75) being constructed to remain in said bowl (47) to retain dirt therein when said bowl is separated from said power unit (23) and said intermediate part (41) engaging said supporting frame (75) and pressing it in place within said bowl (47) when said bowl (47) is connected to said power unit (23).

3. Vacuum cleaner as claimed in claim 1 and 2, characterized by said supporting frame (75) and filter bag (77) being permanently fixed together.

4. Vacuum cleaner as claimed in claim 1 and 2, characterized by said bowl (47) having an internal tapered portion, said supporting frame (75) being adapted to wedge into engagement with said tapered portion and having a feathered edge adapted to cold-flow into sealing engagement with said tapered portion.

5. Vacuum cleaner as claimed in claim 1, characterized in that said bowl (47) being a one-piece molded member of hollow configuration having said air inlet opening (67) opposite said bowl open end, a nozzle (65) formed inside said molded member and communicated with said opening (67), said nozzle (65) including a continuous skirt (68) formed integral with and wholly within and spaced from said molded member and joined thereto adjacent said opening (67).

6. Vacuum cleaner as claimed in claim 5, characterized by said nozzle (65) being straight and substantially constant in cross-section throughout its length.

7. Vacuum cleaner as claimed in claim 1, characterized by a battery (33, 35) for said motor (29) in said power unit (23).

8. Vacuum cleaner as claimed in claim 7, characterized by said battery (33, 35) being positioned within said handle (26), said motor (29) and fan (31) being positioned in said housing (24) immediately forwardly of said handle.

#### Patentansprüche

1. Ein elektrischer Handstaubsauger umfassend ein Antriebsteil (23) und ein Ansaugteil (25), die voneinander trennbar sind, wobei der Antriebsteil ein Gehäuse (24), an das ein Handgriff (26) angeformt ist und das einen elektrischen Motor (29) und ein Gebläse (31) aufnimmt, eine

Eintrittsöffnung (36) stromaufwärts vom Gebläse und einen Schalter (37) zur Betätigung des Motors (29) enthält, wobei das Ansaugteil in hohles Ansauggehäuse (47), das lösbar an dem Antriebsteil (23) befestigt ist, enthält, wobei das Ansauggehäuse einen Lufteinlaß (67) und ein offenes Ende, das mittels eines Schnappverschlusses (27) lösbar am Gehäuse zu befestigen ist und eine Filtersackanordnung (73) aufweist, die zwischen dem Lufteinlaß und dem Gebläse angeordnet ist und einen Stützrahmen (75) enthält, der in das offene Ende des Ansauggehäuses paßt, wobei die Filtersackanordnung (73) einen Filtersack (77) aufweist, der an dem Stützrahmen (75) angebracht ist und vollständig in das Ansauggehäuse paßt, gekennzeichnet durch ein Zwischenteil (41), das an dem Antriebsteil (23) befestigt ist und sich vor dem Gebläse (31) in das Ansauggehäuse (47) erstreckt, einen Durchgang (43) abgrenzt, der mit der Einlaßöffnung (36) in Verbindung steht und zu ihr hin konvergiert, und eine nach außen vom Durchgang im Abstand liegende Außenfläche besitzt; wobei der Schnappverschluß (27) ein flexibles Element (57) mit einem Teil (58), das in dem Zwischenteil (41) in einem Raum zwischen dem Durchgang (43) und der Außenfläche untergebracht ist, und einen Verriegelungsknopf (61) aufweist, der sich durch die Außenfläche nach außen erstreckt, um in eine erste Öffnung (63) in dem Ansauggehäuse (47) einzutreten, und wobei das Zwischenteil ferner Vorsprünge (53) aufweist, die in weitere Öffnungen (49) in dem Ansauggehäuse (47) eingreifen, um als ein Scharnier dafür zu dienen, das Ansauggehäuse (47) relativ zum Zwischenteil (41) zu schwenken, damit das flexible Element (57) in die erste Öffnung (63) eintritt.

2. Staubsauger nach Anspruch 1, dadurch gekennzeichnet, daß der Stützrahmen (75) so ausgebildet ist, daß er in dem Ansauggehäuse bleibt, um den Schmutz darin festzuhalten, wenn das Gehäuse (47) von dem Antriebsteil (23) getrennt wird, und das Zwischenteil (41) in den Stützrahmen (75) eingreift und ihn in seine Lage innerhalb des Gehäuses (47) preßt, wenn das Ansauggehäuse mit dem Antriebsteil (23) verbunden wird.

3. Staubsauger nach Anspruch 1 und 2, dadurch gekennzeichnet, daß der Stützrahmen (75) und der Filtersack (77) ständig miteinander verbunden sind.

4. Staubsauger nach Anspruch 1 und 2, dadurch gekennzeichnet, daß das Ansauggehäuse (47) einen konischen Innenabschnitt hat, wobei der Stützrahmen (75) so ausgebildet ist, daß er sich keilförmig in den Konusabschnitt einklemmt und eine nachgiebige Kante aufweist, die sich dichtend in den Konusabschnitt einlegt.

5. Staubsauger nach Anspruch 1, dadurch gekennzeichnet, daß das Gehäuse (47) aus einem einstückigen hohlen Formteil gebildet ist, das gegenüber seinem offenen Ende eine Lufteinlaßöffnung (67) aufweist sowie eine Düse (65), die sich innerhalb des Formteils befindet und mit der Öffnung (67) in Verbindung steht, wobei die Düse

(65) von einem kontinuierlichen Schurz gebildet wird, der sich vollständig innerhalb und mit Abstand zu dem Formteil befindet und neben der Öffnung (67) mit ihm verbunden ist.

6. Staubsauger nach Anspruch 5, dadurch gekennzeichnet, daß die Düse (65) gerade und mit einem im wesentlichen über seine Länge gleichbleibenden Querschnitt ausgebildet ist.

7. Staubsauger nach Anspruch 1, dadurch gekennzeichnet, daß der Antriebsteil (23) eine Batterie (33, 35) für den Motor (29) enthält.

8. Staubsauger nach Anspruch 7, dadurch gekennzeichnet, daß die Batterie (33, 35) im Handgriff (26) angebracht ist und daß der Motor (29) und das Gebläse (31) in dem Gehäuse (24) unmittelbar vor dem Handgriff angeordnet sind.

### Revendications

1. Aspirateur électrique manuel comprenant des ensembles séparables d'alimentation (23) et de succion (25), l'ensemble d'alimentation comprenant un boîtier (24) ayant une poignée (26) et entourant un moteur électrique (29) et un ventilateur (31), un orifice d'entrée (36) formé en amont du ventilateur, et ayant un commutateur (37) destiné à commander le moteur (29), l'ensemble de succion comprenant une cuve (47) raccordée de façon amovible à l'ensemble d'alimentation, la cuve ayant une entrée d'air (67) et une extrémité ouverte destinée à être fixée de façon amovible par un dispositif de verrouillage (27) sur le boîtier, et un ensemble (73) à sac de filtration disposé entre l'entrée d'air et le ventilateur et comprenant un châssis de support (75) destiné à s'ajuster dans l'extrémité ouverte de la cuve, l'ensemble (73) à sac de filtration comprenant un sac de filtration (77) monté sur le châssis de support (75) et totalement logé dans la cuve, caractérisé par une partie intermédiaire (41) fixée à l'ensemble d'alimentation (23) et dépassant en avant du ventilateur (31) dans la cuve (47), la partie intermédiaire (41) délimitant un passage (43) de communication avec l'orifice d'entrée (36) et convergeant vers cet orifice, la partie intermédiaire (41) ayant une surface externe distante dudit passage, le dispositif de verrouillage (27) comportant un organe flexible (57) ayant une partie (58) logée dans la partie intermédiaire (41) dans un espace compris entre ledit passage (43) et ladite surface externe et un bouton de verrouillage (61) dépassant à l'extérieur à travers ladite

surface externe afin qu'il pénètre dans un premier orifice (63) formé dans la cuve (47), et la partie intermédiaire (41) comprend en outre des saillies (53) destinées à coopérer avec des orifices supplémentaires (49) de la cuve (47), avec formation d'une articulation permettant le pivotement de la cuve (47) par rapport à la partie intermédiaire (41) afin que l'organe flexible (57) puisse venir coopérer avec le premier orifice (63).

2. Aspirateur selon la revendication 1, caractérisé en ce que le châssis de support (75) est construit de manière qu'il reste dans la cuve (47) et retienne la saleté à l'intérieur lorsque la cuve est séparée de l'ensemble d'alimentation (23) et de la partie intermédiaire (41) coopérant avec le châssis de support (75) et repoussant celui-ci en place dans la cuve (47) lorsque la cuve (47) est raccordée à l'ensemble d'alimentation (23).

3. Aspirateur selon l'une des revendications 1 et 2, caractérisé en ce que le châssis de support (75) et le sac de filtration (77) sont fixés en permanence l'une à l'autre.

4. Aspirateur selon l'une des revendications 1 et 2, caractérisé en ce que la cuve (47) a une partie intérieure conique, le châssis de support (75) étant destiné à se coincer en coopération avec la partie conique et ayant un bord effilé destiné à fluer à froid en coopération étanche avec la partie conique.

5. Aspirateur selon la revendication 1 caractérisé en ce que la cuve (47) est un organe moulé en une seule pièce de configuration creuse ayant l'orifice d'entrée d'air (67) à l'extrémité opposée à l'extrémité ouverte de la cuve, une buse (65) formée dans l'organe moulé et communiquant avec l'orifice (67), la buse (65) comprenant une jupe continue (68) formée en une seule pièce avec l'organe moulé, disposée totalement dans l'organe moulé à distance de celui-ci et raccordée à cet organe moulé près de l'orifice (67).

6. Aspirateur selon la revendication 5, caractérisé en ce que la buse (65) est rectiligne et a une section sensiblement constante sur toute sa longueur.

7. Aspirateur selon la revendication 1, caractérisé en ce qu'il comprend une batterie d'accumulateurs (33, 35) d'alimentation du moteur (29) de l'ensemble d'alimentation (23).

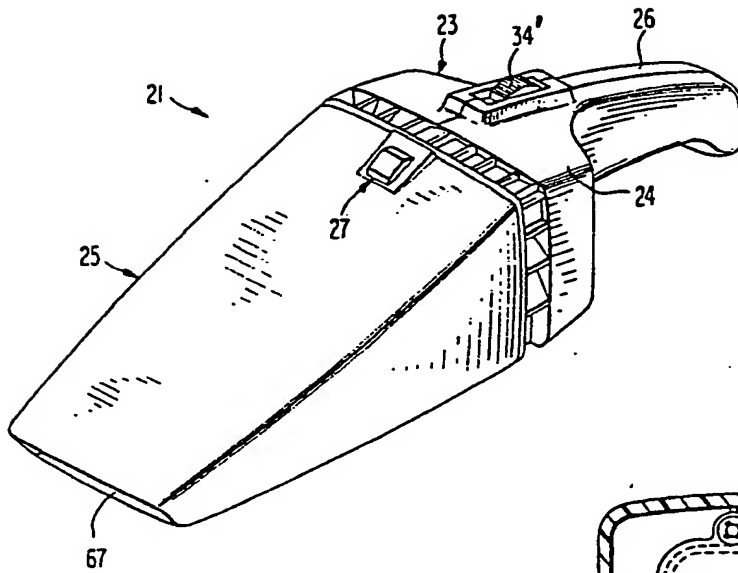
8. Aspirateur selon la revendication 7, caractérisé en ce que la batterie d'accumulateurs (33, 35) est placée dans la poignée (26), le moteur (29) et le ventilateur (31) étant placés dans le boîtier (24) juste en avant de la poignée.

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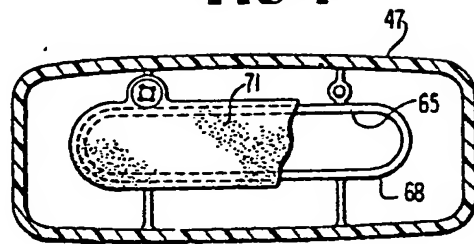
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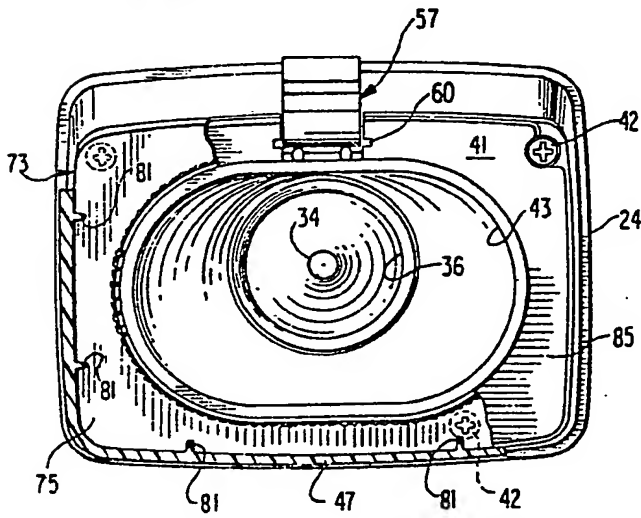
6



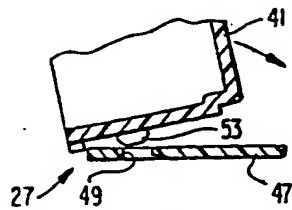
**FIG 1**



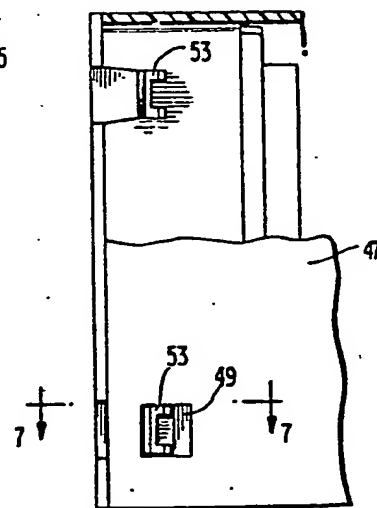
**FIG 4**



**FIG 5**



**FIG 7**



**FIG 6**

FIG 2

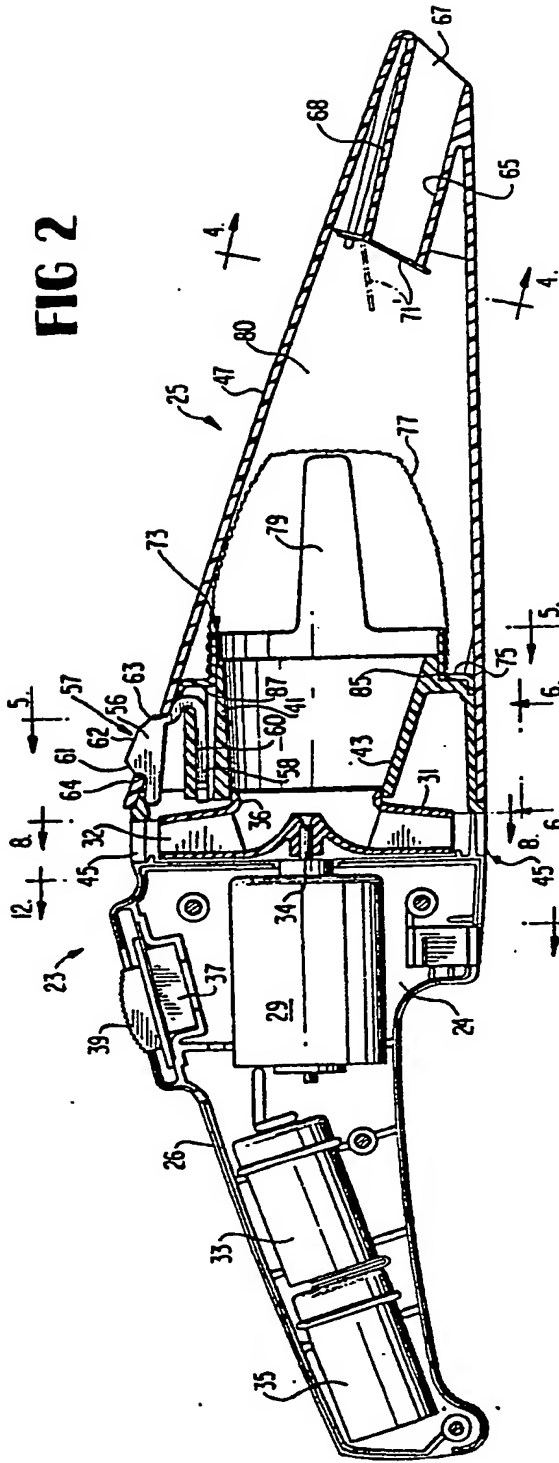
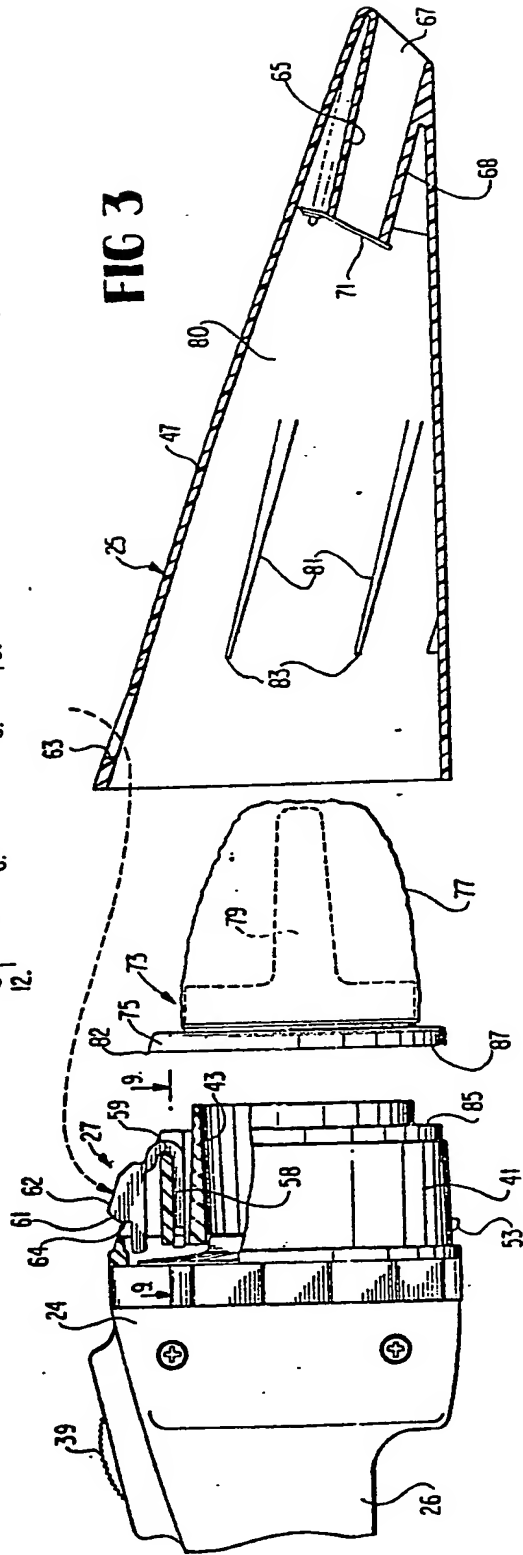
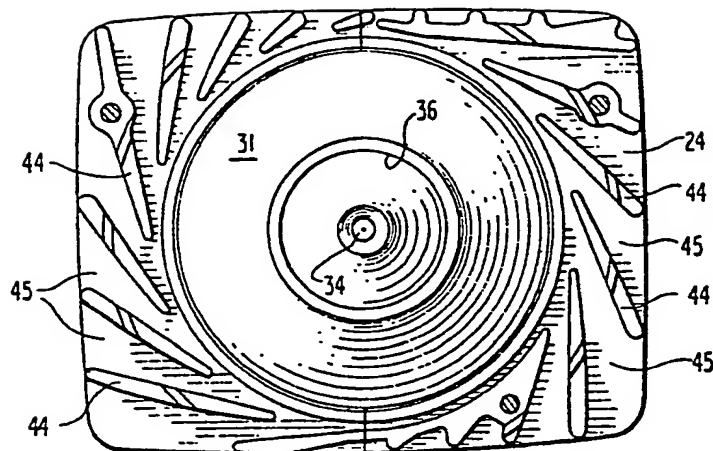


FIG 3

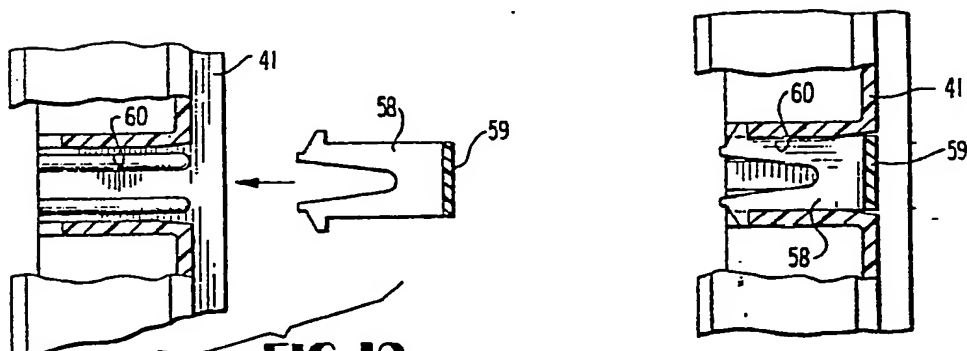




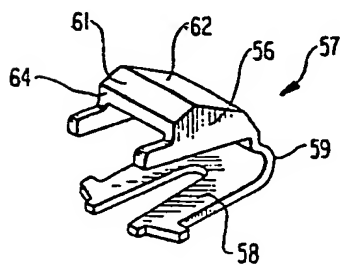
**FIG 8**



**FIG 9**



**FIG 10**



**FIG 11**

**FIG 12**

